



Box-Build, Final Test & NPI Release Kit

DFM/NPI review, release gate, box-build traveler, test specs, serialized test records with first-pass yield, hi-pot log and ECO control.

What's inside

File	What it is / how to use it
01_Box_Build_Test_NPI_Workbook.xlsx	NPI review, release gate, test records with FPY, hi-pot log and ECO log.
02_Box_Build_Traveler.docx	Traveler per unit or lot.
03_Functional_Test_Specification.docx	Spec template.
04_Pilot_Build_Lessons_Learned.docx	Capture issues from pilot builds.

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About the author

Built by Matt Norman, US Navy veteran and former SpaceX Falcon 9 quality inspector and QA supervisor. (Not affiliated with or endorsed by SpaceX.) Norman Quality Tools is Veteran-Owned & Operated. Contains no SpaceX, government, or customer proprietary information; all example data is made up.

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Box-Build Traveler

Box-Build, Final Test & NPI Release Kit - Document 02 - Rev A (2026-10)

Product / rev		Serial / lot	
Work order		Qty	

Op	Operation	Torque / setting	Operator	Date	QC

Role	Name	Signature	Date
Final inspection			
Quality release			

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